PTO INSTALLATION INSTRUCTIONS

- 1) Remove grease zerks from the clutch.
- 2) Rotate inner drive sleeve so that the holes in the drive sleeve line up with grease zerk mounting holes.
- 3) Install the clutch on tractor so that the grease zerk mounting holes are in line with the hole through the tractor PTO shaft.
- 4) Line up the grease zerk holes over the tractor PTO shaft and install the spring pin.
- 5) <u>Test Installation</u>: When the clutch is turned in a clockwise direction it should overrun drive shaft. When turned in a counterclockwise direction, it should engage PTO shaft.

CAUTION: Tractor PTO shaft guard must be in place when using this or any other piece of PTO-driven equipment.

